

Die cutters for making PET/PVC Collar Bands, Collar Butterfly/Bones,

Collar Stays/Inserts/Strips/ Supports.

Leather Patch embossing, hot stamping and die cutting machine.

BOPP Packing bag making machine.

PET/PVC/PS rolls and sheets.

## **CONTACTS**

Ms. Cerys Zhou (Export Director)

sales@icerys.com

Tel: +86 18767952927 Wechat: 18767952927

Cerys Corporation Limited

www.icerys.com

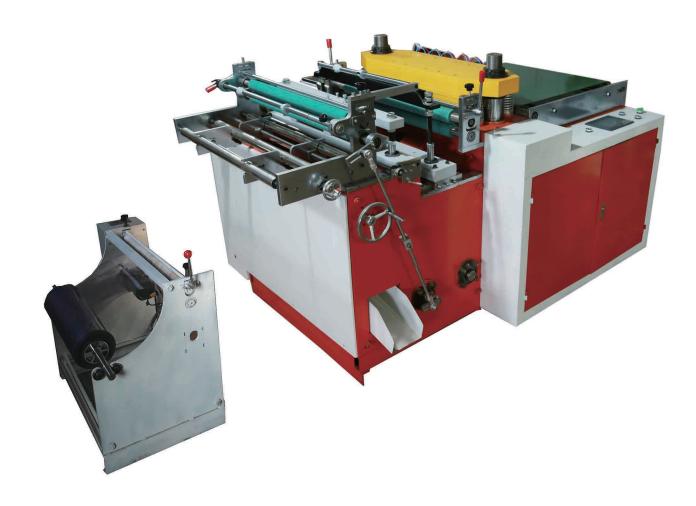
Yiwu, Zhejiang, China



SPECIALIZED IN MACHINES OF GARMENT ACCESSORIES FOR OVER 10 YEARS

CERYS CORPORATION LIMITED

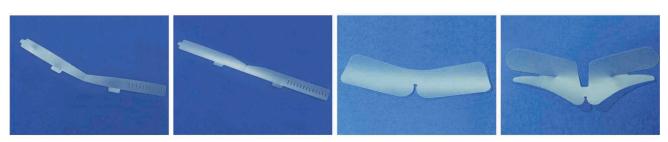
# **BWA Automatic Plastic Collar Band Butterfly Hot Stamping Die Cutting Machine**



# **Application**

For die cutting any shapes and sizes of plastic shirt collar bands, Collar Butterfly/Bone for shirt, dress, suits in PP, PVC, PET, PS materials.

## >> Finished Products



# >>> Feature

- Make different shapes and sizes of shirt plastic collar bands and butterflies in very high quality. Can match high request.
- With Numbering function.
- High speed and stable, easy to use.
- Service life can be more than 10 years.
- One year guarantee and 24h Online Engineers Service.

# **>>** Parameter

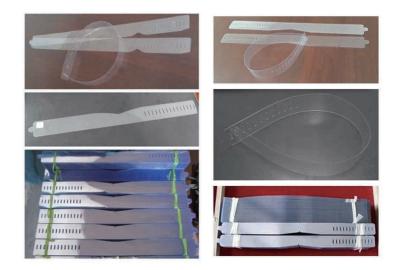
Model	BWA
Cutting Area	L600*W300mm (23.6*11.8 Inch)
Production Speed	6,000PCS/Hour
Cutting Thickness	0.25-0.7mm
Voltage	380V (can be customized)
Weight	2000KG
Dimensions(L*W*H):	3.5*1.8*1.3m

# **PSC96 Automatic Plastic Collar Band Die Cutting Machine**



Die cutting plastic STRAIGHT shirt collar bands ONLY, collar supports,collar strips in PP, PVC, PET, PS material.

# >> Finished Products



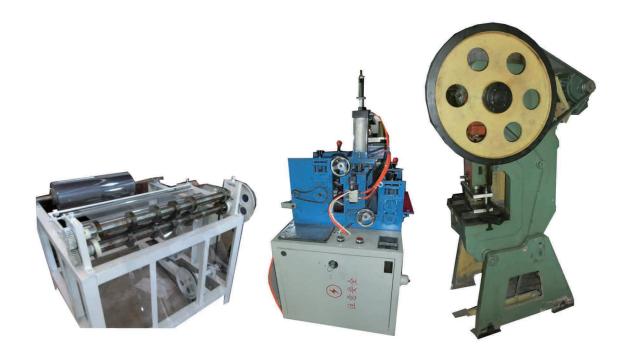
## >> Feature

- Can make different sizes of shirt plastic collar bands by adjusting dies/molds very economically, also can by changing raw material rolls width, and change molds.
- Extra Hot Stamping and Numbering function can be optional.
- · Very High speed.
- Service life can be more than 10 years.
- One year guarantee and 24h Online Engineers Service.

# Parameter

Model	PSC96
Cutting Area	Max L900*W60mm (35.4*2.36 Inch) Min L250*W28mm (9.84*1.1inch)
Production Speed	8,400PCS/Hour
Cutting Thickness	0.25-0.7mm
Die Quantity	3 Dies
Suitable Materials of Collar Band	PVC, PET, PP, PS etc.
Numbering Function	Optional
Shape	Customized
Power	2.5KW
Weight	1000KG
Dimensions(L*W*H):	1.7*1.5*1.5m

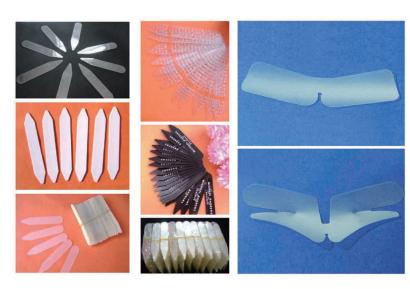
# **CSDC** Automatic Plastic Collar Stay Hot Stamping Die Cutting Machine



# **Application**

Hot stamping and die cutting different shapes and sizes of collar stays and collar butterflies/bones for shirts, dress, suits in PVC/PET.

# >> Finished Products



# **Feature**

- With Slit cutter, automatic feeder, hot stamping and die cutting automatically.
- Very high speed and can die cut 4 pcs one time. (If make hot stamping LOGO, then can die cut 1 pc one time.)
- High quality finished products.
- Stable and easy to use. Service life can be more than 10 years.
- 24h Online Engineers Service. One year guarantee.

## Parameter

Model	CSDC
Application	Any Shape and Size Plastic Collar Stays Die Cutting
Production Speed	43,200 PCS/Hour
Suitable Materials of Collar Band	PVC, PET, PP, PS, Polyester etc.
Die Quantity	1 Die
Die Material	High quality steel
Butterflies Shape	Customized
After-sales Service Provided	24h Online Engineers Service
Weight	500KG
Dimensions(L*W*H):	2.5*1.1*1.6m

#### LCE25 Automatic Leather Patch Die Cutting and Embossing Machine



## **>>** Application

Embossing and Die cutting Leather/PU patches from rolls automatically, used for clothes marks, labels, trademarks etc. in any shape and pattern.

## >> Finished Products



#### >> Feature

- · Automatic feeder, waste stack
- · High precision, PLC control
- · Simple and easy operation and quality stable
- · Service life can be more than 10 years.
- · One year guarantee and 24h Online Engineers Service.

#### >> Parameter

Model	LCE25
Cutting board size	350 * 250mm
Embossing size	160*80mm
Cutting Speed	10,000PCS/Hour
Embossing Speed	4,000PCS/Hour
Embossing Heating Temperature	400°C
Frequency	<0.5mm
Die Cut Mold Material	Steel Blade + Wooden
Embossing Mold material	Copper
Air compressor needed	2.2KW
Weight	450KG
Dimensions(L*W*H):	2.5*1.3*1.2m

#### L8T Leather Hot stamping Embossing machine



## **>>** Application

Hot stamping and embossing for Leather, PU sheets etc.

#### > Finished Products





#### >> Features

- Using pneumatic automation principle, can accurately control the hot stamping time, the printing surface can be entered
- Accurate fine-tuning, high-precision design can save the use of Alumina, and to the greatest extent to adapt to changing product specifications
- Suitable for a variety of bronzing process.

#### >> Parameter

Model	L8T
Hot stamping Area	400x500mm
Working Speed	10-50 time/min
Pressure	8Ton
Temperature	Max 300°C
Height	85mm
Power	2500W
Voltage power	220V/60HZ, customized
Net weight	360 Kg
Gross weight hand	405 Kg
External Dimensions	1100x700x1960mm
Package size	420x395x660mm

#### ASC16 Automatic Rolls Slit cutting machine



#### >> Feature

- With photoelectric tracking, automatic correction, correction accuracy ± 0.5mm.
- With unwinding tension, winding tension.
- · Automatic control meter stop.
- Easy to operate and stable and reliable.

## **Application**

Automatic slit cut for Leather, PU, non-woven fabric, self-adhesive ,plastic and other main slitting packaging materials from big rolls to small rolls.

#### >> Parameter

Model	ASC16
Effective width of slitting	50-1600 mm (depending on raw material)
Slit thickness	30g-200g
Cutting speed	200m / min
Unwinding diameter	700mm
Winding diameter	600mm
Cutting accuracy	± 0.5mm
Main motor	4KW
Transmission mode	chain drive
Correction range	110mm-120mm error ±0.5mm
Working voltage	380V
Machine weight	1500KG
Dimension(L*W*H)	2.4*2.1*1.5m

#### **◆ Leather Patch Machines**

# **CME33 Metal Mold Making Machine**



# **Application**

Engraving different patterns and sizes of metal molds/dies in copper, aluminum, stainless steel, Wood, plastic sheet etc.

# >> Finished Products



# **Feature**

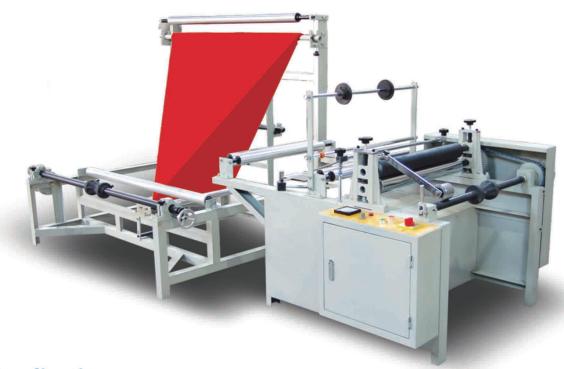
- Adopt the high-strength whole cast iron bed, X, Y, Z each axis are imported linear guide.
- Full mold production, mechanical stability is guaranteed.
- Body, gantry columns are used as a whole metal casting parts, good rigidity, smooth operation, the overall vibration of the machine is small.
- X, Y, Z each axis are imported ball screw, slider preload configuration, to ensure that the slider without gaps, processing accuracy is guaranteed.
- Compatible with TYPE3 / ARTCAM / Wentai / carved / mastcam / ug and other CAD / CAM design software.
- Good at all types of work pieces for efficient precision machining.
- · Multi sizes of machines can be choosed.

## **>>** Parameter

Model	CME33
XY working area	300x300mm
Z working area	>80mm
Table size	420x550mm
Max travel speed	4m-5.5m/min
Max engraving speed	2m-3m/min
Resolution ratio	0.005mm
Reposition accuracy	0.001mm
Max feeding height	100mm
Command	G code*.u00*.mmg*.plt
Surroundings for software	Windows98/2000/xp
Power(not include the spindle)	300W
Power	AC220V/50Hz
spindle power rate	1.5KW
spindle rotating speed	0-24000rpm/min
Drive motor	Stepper

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# **BF6 Automatic Packing Bag Material Folding Machine**



# **Application**

Working with BC7 bag forming machine. To fold BOPP OPP PP PE rolls materials and bag bottom inward folding, tap gluing for making packing bags.

# >> Finished Products



# **Feature**

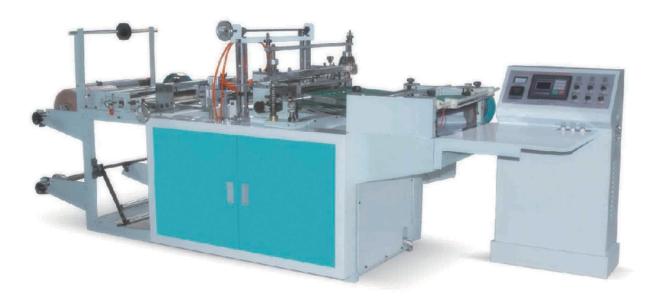
- Ultrasonic, EPC and servomotor functions can be customized with different price.
- Automatic double-face gluing, removing organ bottom, coating pear film, stack to rolls.
- Optional functions of ultra-audible sound hobbing and unreeling error correction.

# Parameter

Model	BF6
Max. Material Width (mm)	1200mm
Max. Finished product Width (mm)	600mm
Min. Material Width (mm)	100mm
Min. Finished product Width (mm)	50mm
Speed (m/Min)	60
Total power (kw)	1.5
Complete weight (kg)	650

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# **BC7 Plastic Packing Bag Forming Machine**



# **Application**

Working after BF6 model machine, to do the Side Sealing, Cut, Forming to make finished BOPP OPP PP PE Packing Bags for shirts, toys etc.





## **Feature**

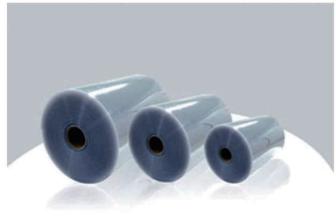
- Automatic Gluing, punching, heat sealing edge. High Speed, LCD PC control.
  Step tracking feeding, Motor variable frequency speed control, Optical tracking fixed-length.
- Platen die under the pressure of high-precision, computer-controlled slice drag materials, die-cutting, waste collection once.
- With Feeder station, Die host, Induction motor with discharge and Automatic exhaust winding.

## **>>** Parameter

Model	вс7
Bag Length	50-800mm commonly
Bag Width	70-670mm commonly
Min. Bag size	25*50mm
Speed	30-280 PC/Min
Precision	±0.3 mm
Electric-power	4.5 kw
Complete weight	800 kg
Overall dimension	L3000*W1250*H1400mm

## PET/PVC/PS Rolls and Sheets









# **Application**

To make collar bands, butterflies, stays, and blister products including packing boxes for foods, electronics etc.



# **>>** Feature

- Different colors, thickness, new or recycled, environmental materials can be supplied.
- Eco-friendly and with smooth surface.
- Good Packaging protection.



