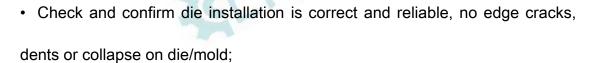
www.icerys.com sales@icerys.com

Daily Maintenance and Security

——CP Series Plastic Collar Bands Press Punching Machine

• Before machine running

- Clean up the work site and any sundries nothing to do with machine, place the blank properly;
- Check machine lubrication of friction part, keep lubricating oil sufficiently in all lubrication points;



- Clutch MUST be separate before start the motor;
- Test if brakes, clutch and steering moves flexibly, accurately, reliably, and do a few empty travels;
- · Prepare tools needed in working.

Machine working time

- · Add lubricants regularly;
- · Should NOT punching two sheet metals simultaneously;
- Clear up the wastage at time using brush or hook, absolute prohibition of using hand. If workpiece jammed in the die, should stop machine and remove timely;



- Keep the material clean and lubricate when doing shallow drawing, ;
- When using a foot switch, be careful NOT to put your foot on the pedal, so as not to accidentally touch and incidents;
- DO NOT reach into the die with hand when machine working. DO NOT move the blank after machine started;
- When found that the machine does not work properly, (such as free-fall slide, unusual percussion and noise, there is a glitch or poor quality finished products, etc.), should immediately stop work and find a solution;
- DO NOT remove the protective devices (such as housing, etc.).

After working

- · Disengage the clutch;
- Turn off the power;
- · Clean up the metals, chips waste;
- Pick up tools and stamping parts, put in place;
- Wiping machine and dies with a rag, coated with anti-rust oil in the mold edge and machine unpainted part.